

5/46

DART AEROSPACE LTD	Work Order:	24545
Description: Latch plate	Part Number:	D2621
Drawing: D2621 Rev.B	Qty:	30 37

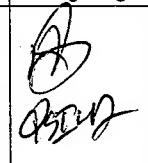
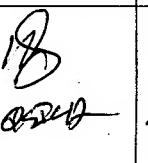
Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O		05.10.13	30
2	METAL	Material: 5052-H32 or 6061-T6 or 2024-T3 0.040" thick Blank size: 4.000" x 2.130" Batch M 4845	CM	05/11/13	40 37
3	CNC MILLING	Machine as per folio D2621	SP	05/11/13	37
4	QC	Inspect Level 2	SP	05/11/13	37
5	QC	Inspect Level 8	JL	05/11/13	37
6	METAL	Deburr	FF	05.11.15	37
7	QC	Inspect Level 5		05/11/16	37
8	FINISHING	Chemical conversion coat per QSI 005 4.1	SAB	05/11/19	37
9	FINISHING	Powder coat black sandtex (4.3.5.7) per QSI 005 4.3	ML	05/11/30	37
10	QC	Inspect Level 3	CL	05/12/01	37
11	STORES	Identify and stock	Locys	05/12/01	37
12	EXPEDITING	Close W/O Cost / part: 500 05/12/05 37			

Rev	Date	Change	Revised By	Approved
A	97.01.07			JB
B	00.06.26	Re-format	EC	
C	02.02.28	Added inspection level 8 and level 5	SM	

RELEASED

02/02/28

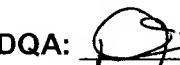
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/11/03	#3	3 parts scrap. Parts bent while machin.		Scrap destroy and Replace.	EN 05/11/03			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes DQA: 

Date: 05/12/03

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART AEROSPACE LTD	Work Order:	24545
Description: Latch Plate	Part Number:	D2621
Inspection Dwg: D2621	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

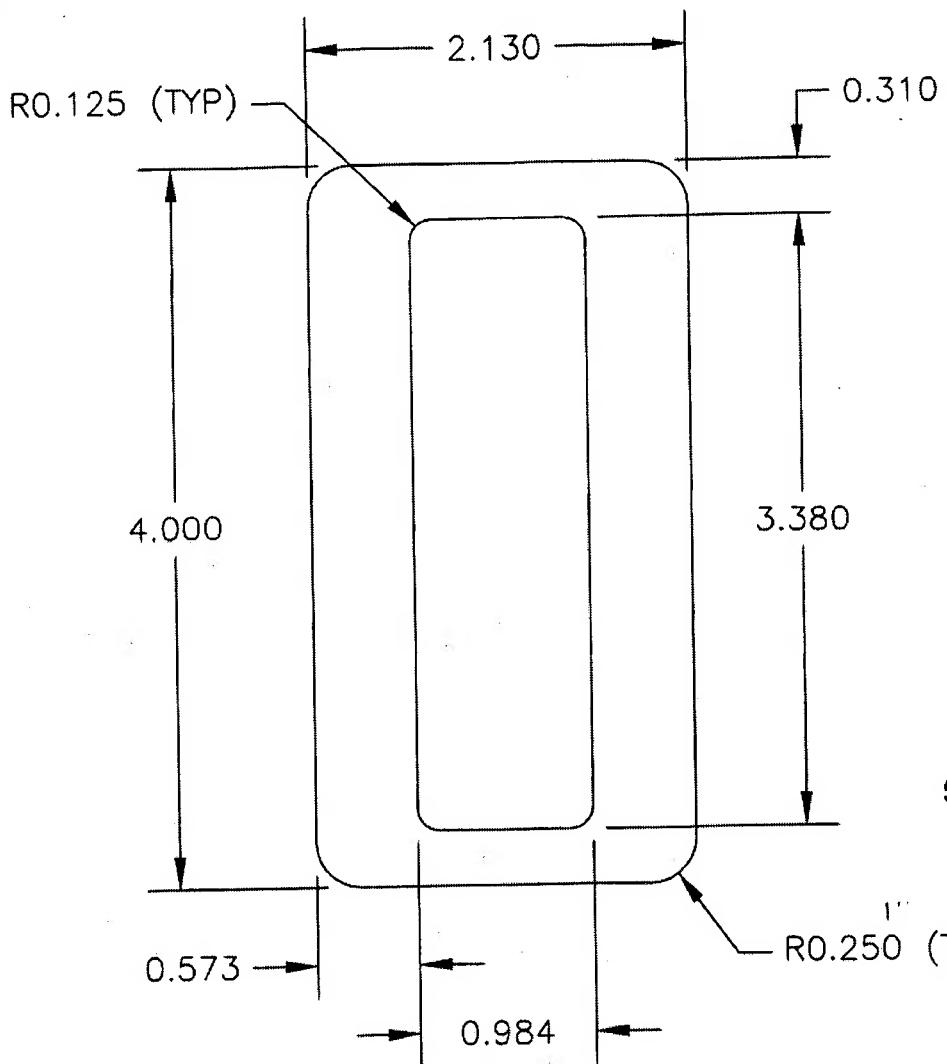
Measured by:	CP	Audited by:	MG	Prototype Approval:	N/A
Date:	05/11/12	Date:	05/11/12	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.06.15	New Issue	KJ/JLM	

~~RELEASED~~

DART

DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2621	REV. B SHEET 1 OF 1
DATE 00.06.01	TITLE LATCH PLATE		SCALE 1:1
A	96.08.15	NEW ISSUE	
B	00.06.01	ADDED FINISH; R0.125 WAS R0.118	

RELEASED
00.06.05

MATERIAL: 5052-H32 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) OR 2024-T3

(QQ-A-250/4) 0.040 THICK

FINISH: CHEMICAL CONVERSION COAT PER DART 005 4.1

POWDER COAT BLACK SANTEX (REF. 4.3.5.7) PER DART QSI 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
HawkesburyOct 13, 2005
10:00 am

Work Order No : 0024545
 Project Name : D2621
 Project For : WK546
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2621
 Description : Latch Plate
 Manufactured : Yes
 Amount Req'd : 30
 Amount Done : 0
 Start Date : 10-12-05
 Est Finish Date : 11-15-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00